



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. DSI 9292	REV. A SHEET 1 OF 1
DATE 05.01.31		TITLE DOUBLER MODIFICATION	SCALE NTS
A	05.01.31	NEW ISSUE	

DART SERVICE INSTRUCTION

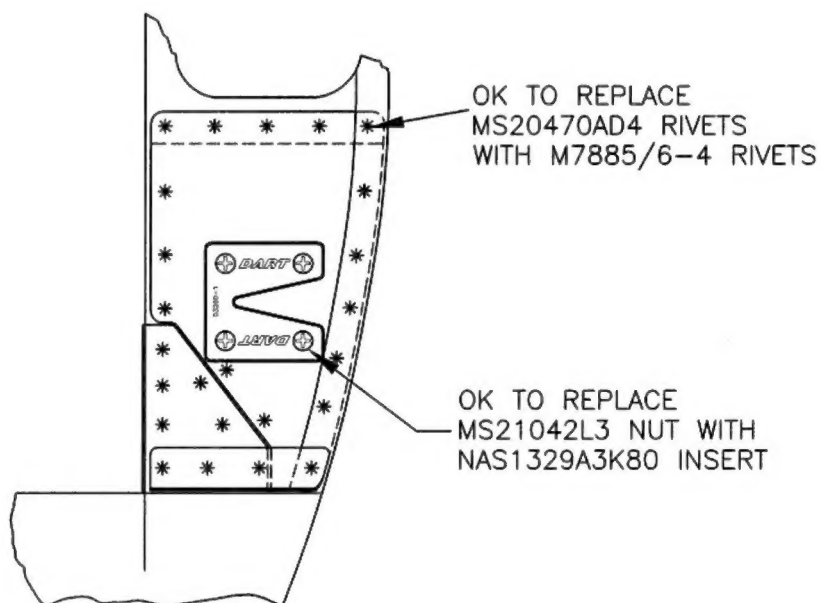
TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-698 REV. B OR REV. C

REF. CANADIAN STC: SH92-43 ISSUE 4

REF. FAA STC: SR01446NY

IT IS ACCEPTABLE TO PERFORM THE FOLLOWING DEVIATIONS WHEN INSTALLING THE D412-698-015 KIT ON 412CF AIRCRAFT:

- 1) TRIM THE D3201-1 DOUBLER AS SHOWN BELOW TO AVOID INTERFERING WITH THE TRIANGULAR SHAPED DOUBLER ON THE INSIDE CORNER.
- 2) REPLACE MS20470AD4 RIVETS WITH M7885/6-4 RIVETS.
- 3) REPLACE MS21042L3 NUTS WITH NAS1329A3K80 INSERTS INSTALLED THROUGH BOTH THE D3201-1 DOUBLER AND THE EXISTING SHEET METAL IN THE DOOR POST. DRILL Ø0.250"-0.256" TO INSTALL NAS1329A3K80 INSERTS.



SEE SECTION A-A OF FIGURE 4
ON PAGE 8 OF IIN-D412-698
FOR REFERENCE

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:
D. SHEPHERD (DE # 02)

DATE: 05.02.01
CERT. NO.: SH92-43
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